



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

JONES INDUSTRIAL SERVICE
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CALIBRATION

Valid To: November 30, 2013

Certificate Number: 1440.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations¹:

I. Dimensional

Parameter/Equipment	Range	CMC ^{2,4} (±)	Comments
Length Standards	Up to 24 in	(15 + 10L) μin	ULM
Gage Blocks	Up to 4 in	(4 + 3L) μin	Direct comparison
	Up to 20 in	(15 + 10L) μin	ULM
Micrometers ³ – Outside and Depth	Up to 30 in	(0.6R + 30L) μin	Length standards and/or gage blocks
Calipers ³	Up to 40 in	(0.6R + 30L) μin	Length standards and/or gage blocks
Height Gages ³	Up to 40 in	(60 + 20L) μin	Length standards and/or gage blocks
Dial Indicators ³	Up to 1 in	(0.6R + 120L) μin	Indicator calibrator
	Up to 6 in	(0.6R + 30L) μin	Gage blocks
Test Indicators ³	Up to 0.1 in	(0.6R + 30L) μin	Height master

Parameter/Equipment	Range	CMC ^{2,4} (±)	Comments
OD Cylindrical Gages (Plugs, Pin and Disk)	Up to 10 in	(15 + 10L) μin	Direct comparison, ULM
Optical Comparator ³ – Length of Travel Magnification	Up to 12 in 5× to 100×	270 μin 400 μin	Glass scales Magnification overlay
Roughness Specimens ³ , ISO Type C	(5 to 150) μin	5 μin + 10 % of reading	Federal Pocket Surf
Profilometer ³ – Indirect Verification of Ra Measurement	15 μin at 0.03 in cut-off 120 μin at 0.03 in cut-off	20 % of reading 5 % of reading	Roughness specimens, ISO Type C
Radius Gages	Up to 1 in	0.006 in	Optical comparator
Rules	(4 to 40) in	(0.000 7 + 0.000 16L) in	Optical comparator
Thread Plug Gages – Pitch Diameter and Major Diameter	(0.125 to 7) in and (4 to 40) TPI	100 μin	ULM Three wire method
Plain Ring Gages	(0.340 to 10) in (0.032 to 0.340) in	(40 + 10L) μin 23 μin	ULM ULM with electric touch probe
Thread Wires	(4 to 40) TPI	15 μin	ULM
Spheres and Precision Balls	Up to 3 in	(20 + 10D) μin	ULM
Parallels	Up to 36 in	(25 + 2L) μin	Electronic indicator and master gage blocks

Parameter/Equipment	Range	CMC ^{2,4} (±)	Comments
Height Masters	(0.2 to 24) in	(30 + 10L) μin	Electronic indicators and gage blocks
Adjustable Thread Ring Gages – Functional Fit	(0.125 to 3) in	200 μin	Setting masters
Plain Taper Plugs – External Diameter All Tapers	(0.01 to 4) in	120 μin	Standard measuring machine, gage blocks & rolls

II. Dimensional Testing

Parameter/Equipment	Range	CMC ^{2,4} (±)	Comments
3-Dimensional Geometry ⁵	(16 x 20 x 16) in (400 x 500 x 400) mm	120 μin + 10 μin/in 3 μm + 10 μm/m	CMM
Length – 1D ⁵	Up to 24 in	(15 + 10L) μin	ULM
Inspection of Test Fixtures & Attribute Gages & Parts ⁵	Up to 32 in	(420 + 8L) μin	Optical comparator, surface plate, micrometer, electronic indicator, sign plate, caliper, test indicator

III. Mechanical

Parameter/Equipment	Range	CMC ² (±)	Comments
Torque Wrenches	Up to 260 ft·lb	0.5 % of full scale	Torque calibrator

¹ This laboratory offers commercial dimensional testing/calibration service.

² Calibration and Measurement Capability (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine

calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. Calibration and Measurement Capabilities represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of $k = 2$. The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

- ³ Field calibration service is available for this calibration and this laboratory meets A2LA R104 – *General Requirements: Accreditation of Field Testing and Field Calibration Laboratories* for these calibrations. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.
- ⁴ In the statement of CMC, L is the numerical value of the nominal length of the device measured in inches and D is the numerical value of the nominal diameter of the device measured in inches.
- ⁵ This laboratory meets R205 – *Specific Requirements: Calibration Laboratory Accreditation Program* for the types of dimensional tests listed above and is considered equivalent to that of a calibration.



World Class Accreditation

The American Association for Laboratory Accreditation

Accredited Laboratory

A2LA has accredited

JONES INDUSTRIAL SERVICE L.L.C.

Pemberville, OH

for technical competence in the field of

Calibration

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005 *General Requirements for the Competence of Testing and Calibration Laboratories*. This laboratory also meets any additional program requirements in the field of calibration. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated 8 January 2009).

Presented this 3rd day of November 2011.





Peter Meyer

President & CEO
For the Accreditation Council
Certificate Number 1440.01
Valid to November 30, 2013

For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.